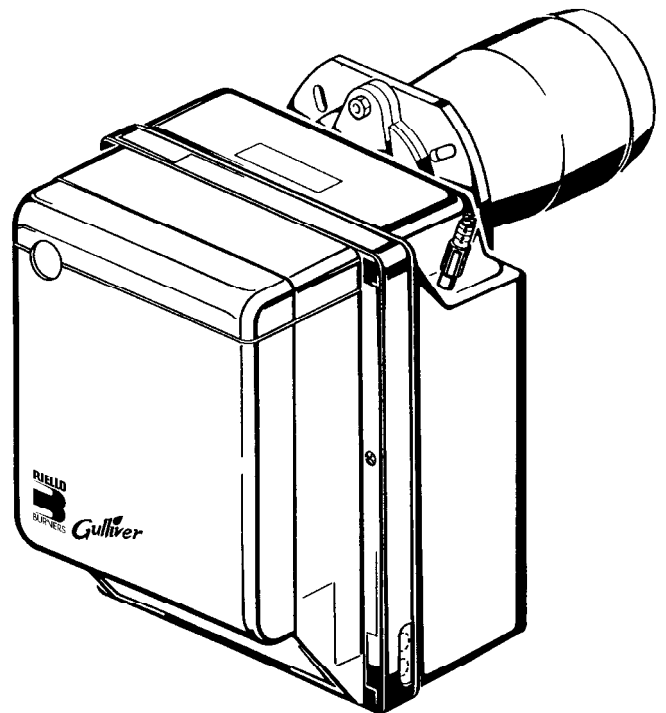


- D** Öl-Gebläsebrenner
- F** Brûleur fioul
- GB** Oil burner
- NL** Stookoliebrander

Zweistufiger betrieb
Fonctionnement à 2 allures
Two stage operation
Tweetrapsbranders



Gulliver

| CODE | MODELL - MODELE - MODEL | TYP - TYPE |
|---------|-------------------------|------------|
| 3739450 | RG3D | 394 T1 |

INDEX

| | | | |
|------------------------------------|----------|---------------------------------------|----------|
| 1. BURNER DESCRIPTION | 1 | 4. WORKING | 6 |
| 1.1 Burner equipment | 1 | 4.1 Combustion adjustment..... | 6 |
| 2. TECHNICAL DATA | 2 | 4.2 Recommended nozzles..... | 6 |
| 2.1 Technical data | 2 | 4.3 Combustion head setting..... | 7 |
| 2.2 Overall dimensions..... | 2 | 4.4 Electrodes adjustment..... | 7 |
| 2.3 Working field | 2 | 4.5 Pump pressure and air output..... | 7 |
| 3. INSTALLATION | 3 | 4.6 Burner start-up cycle..... | 8 |
| 3.1 Boiler fixing | 3 | 5. MAINTENANCE | 8 |
| 3.2 Fuel supply | 3 | 6. FAULTS / SOLUTIONS | 9 |
| 3.3 Hydraulic systems | 4 | | |
| 3.4 Electrical wiring | 5 | | |

1. BURNER DESCRIPTION

Two stage light oil burner.

- 1 – Pump with pressure reducer
- 2 – Electronic start delaying device
- 3 – Control-box
- 4 – Reset button with lock-out lamp
- 5 – Flange with insulating gasket
- 6 – 2nd stage air damper adjustment assembly
- 7 – Nozzle holder assembly
- 8 – Photoresistance
- 9 – Hydraulic jack
- 10 – 4 pole socket
- 11 – 2nd stage valve
- 12 – 1st stage valve

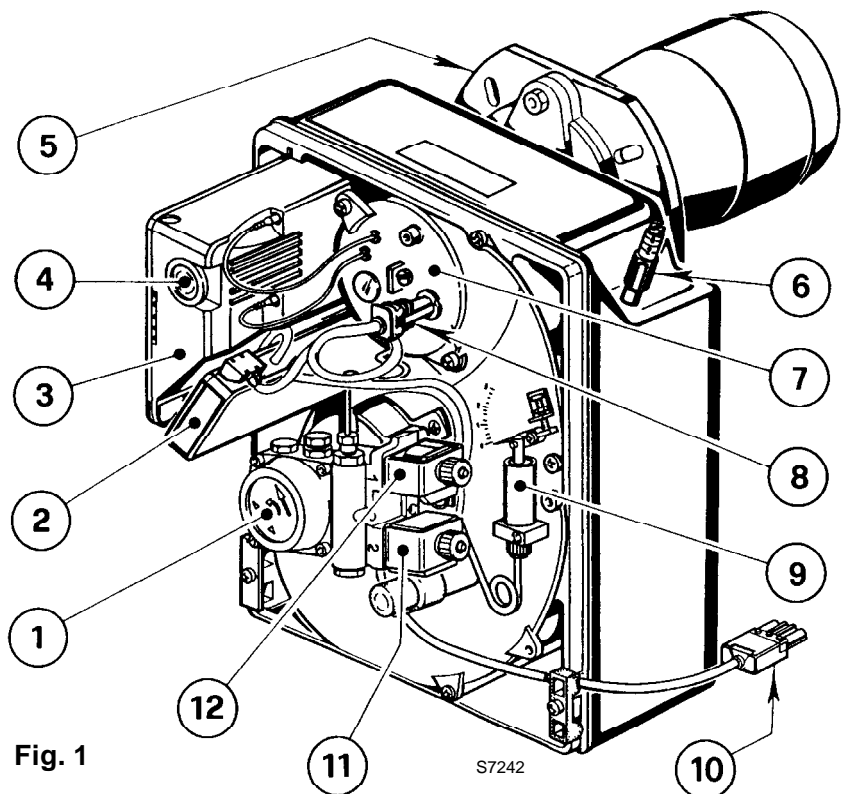


Fig. 1

- CE Certification No.: **0036 0298/00** as 92/42/EEC.
- The burner meets protection level of IP 40, EN 60529.
- Burner with CE marking in conformity with EEC directives: EMC 89/336/EEC, Low Voltage 73/23/EEC, Machines 98/37/EEC and Efficiency 92/42/EEC.

1.1 BURNER EQUIPMENT

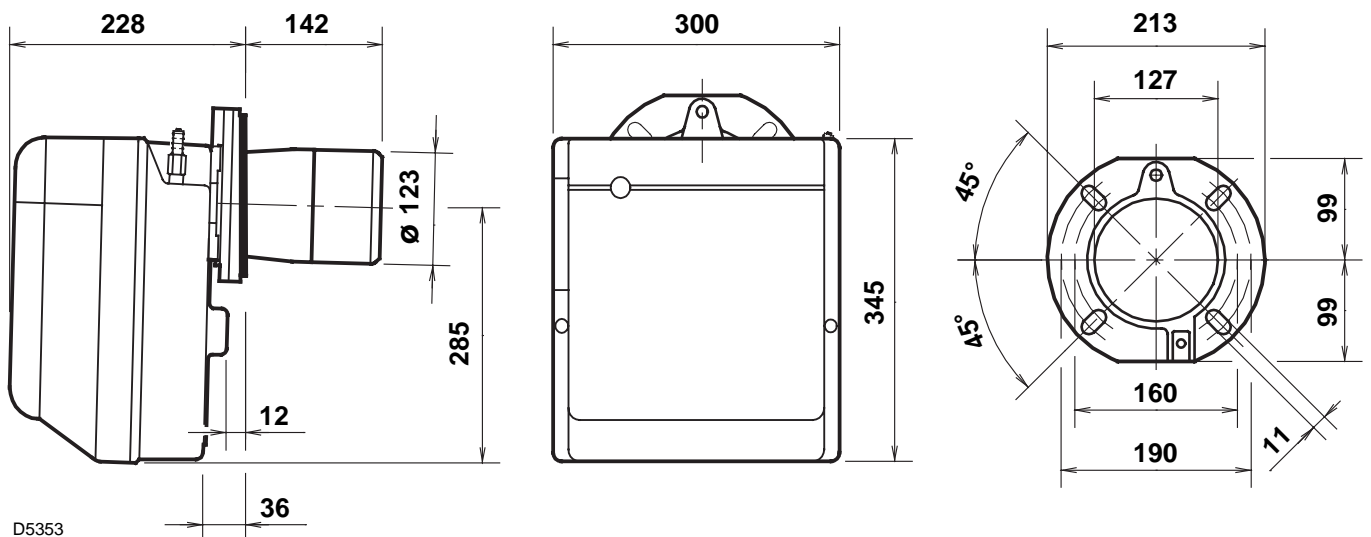
| | | | |
|-------------------------------------|-------|---|-------|
| Flange with insulating gasket . . . | No. 1 | Screw and nuts for flange to be fixed to boiler . . . | No. 4 |
| Screw and nuts for flange | No. 1 | Flexible oil pipes with nipples | No. 2 |
| 7 pin plug | No. 1 | 4 pin plug. | No. 1 |

2. TECHNICAL DATA

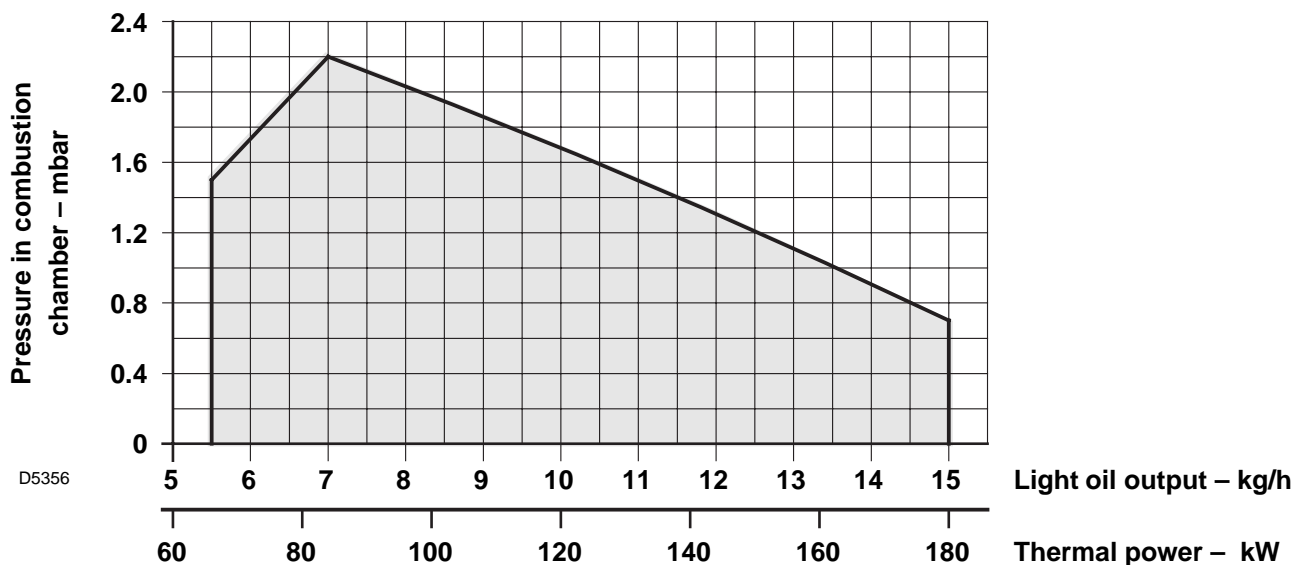
2.1 TECHNICAL DATA

| | |
|---------------------------|--|
| TYPE | 394T1 |
| Output - Thermal power | 5.5/7 – 15 kg/h - 65/83 – 178 kW |
| Fuel | Light oil, viscosity 4 – 6 mm ² /s at 20 °C |
| Electrical supply | Single phase, ~ 50Hz 230V ± 10% |
| Motor | Run current 2 A - 2730 rpm - 286 rad/s |
| Capacitor | 6.3 μF |
| Ignition transformer | Secondary 8 kV - 16 mA |
| Pump | Pressure: 8 – 15 bar |
| Absorbed electrical power | 0.39 kW |

2.2 OVERALL DIMENSIONS



2.3 WORKING FIELD (as EN 267)



3. INSTALLATION

3.1 BOILER FIXING

Fig. 2

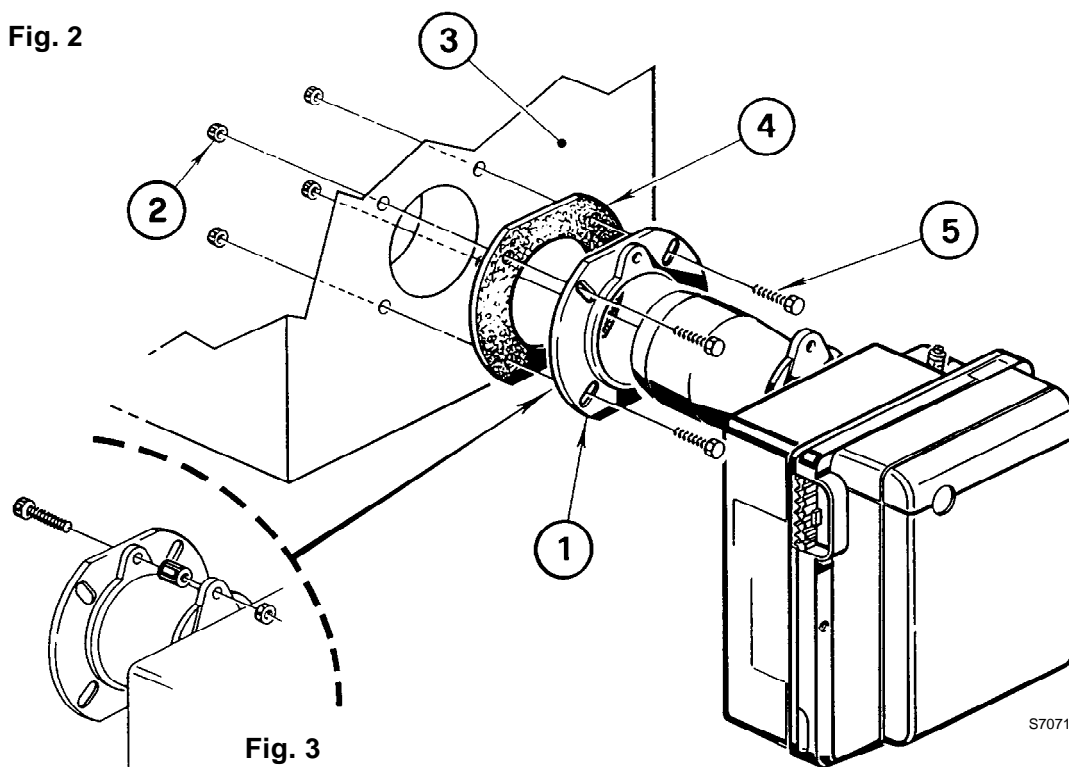


Fig. 3

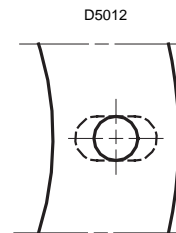


Fig. 4

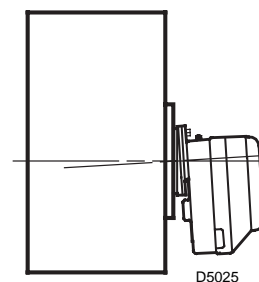


Fig. 5

- ◆ Put on the flange (1) the screw and two nuts, (see fig. 3).
- ◆ Widen, if necessary, the insulating gasket holes (4), (see fig. 4).
- ◆ Fix the flange (1) to the boiler door (3) using screws (5) and (if necessary) the nuts (2) **interposing the insulating gasket (4)**, (see fig. 2).
- ◆ After installation ensure that burner is lightly inclined as in fig. 5.

3.2 FUEL SUPPLY

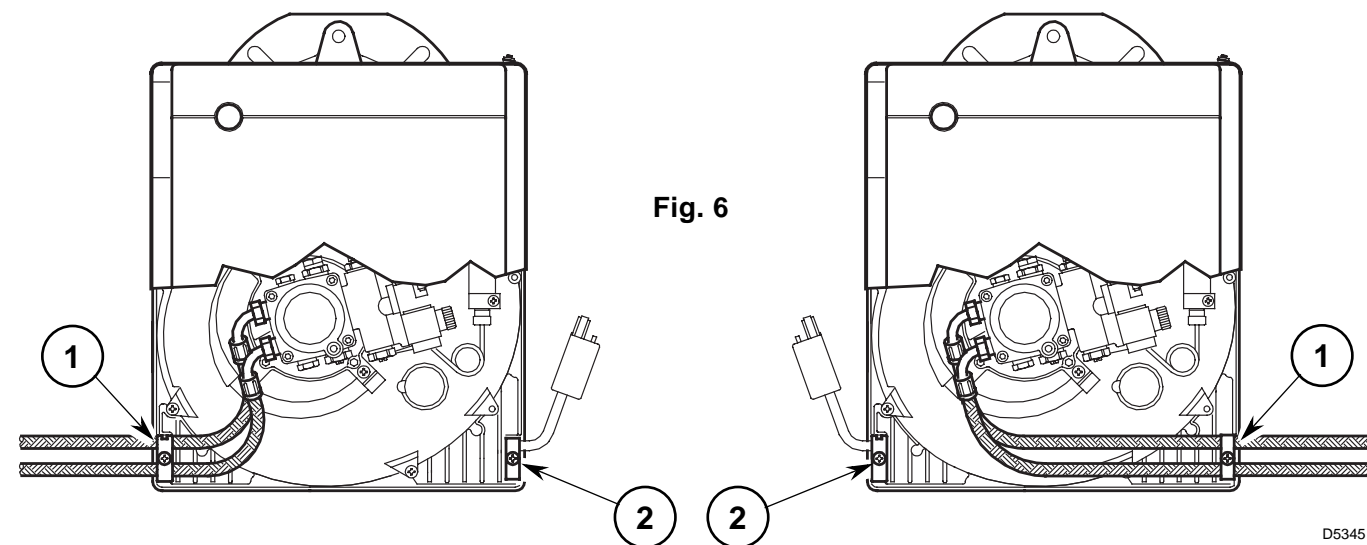


Fig. 6

D5345

The burner is designed to allow entry of the oil supply pipes on either side. Depending on the oil supply pipes position (to the right or to the left hand side of the burner) the fixing plate (1) and cable clamp (2) should be reversed, (see fig. 6).

3.3 HYDRAULIC SYSTEMS

WARNING:

- Before starting the burner make sure that the return pipe-line is not clogged. An excessive back pressure would cause the damage of the pump seal.
- The pump is designed to allow working with two pipes. In order to obtain one pipe working it is necessary to unscrew the return plug (2), remove the by-pass screw (3) and then screw again the plug (2), (see fig. 8).

SYSTEM NOT PERMITTED IN GERMANY

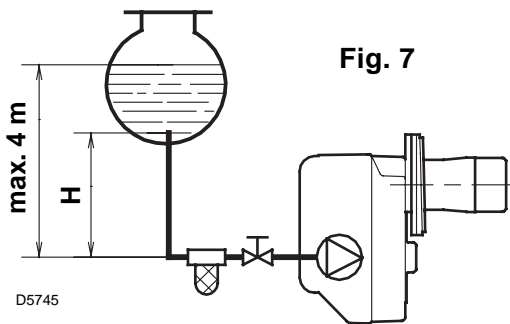


Fig. 7

D5745

| H meters | L meters | |
|----------|----------|-----------|
| | ø i 8 mm | ø i 10 mm |
| 0.5 | 10 | 20 |
| 1 | 20 | 40 |
| 1.5 | 40 | 80 |
| 2 | 60 | 100 |

- 1 - Suction line
- 2 - Return line
- 3 - By-pass screw
- 4 - Gauge connection
- 5 - 2nd stage pressure adjuster

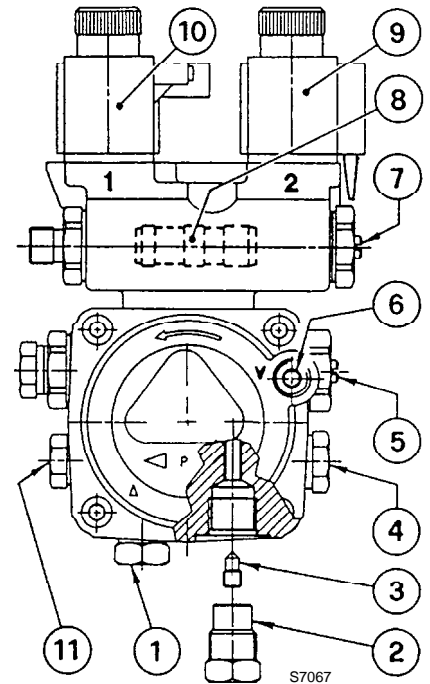


Fig. 8

- 6 - Suction gauge connection
- 7 - 1st stage pressure adjuster
- 8 - Pressure reducer piston
- 9 - 2nd stage valve
- 10 - 1st stage valve
- 11 - Auxiliary pressure test point

PRIMING PUMP:

On the system in fig. 7 it is sufficient to loosen the suction gauge connection (6, fig. 8) and wait until oil flows out.

On the systems in fig. 9 and 10 start the burner and wait for the priming. Should lock-out occur prior to the arrival of the fuel, await at least 20 seconds before repeating the operation.

The pump suction should not exceed a maximum of 0.4 bar (30 cm Hg).

Beyond this limit gas is released from the oil. Oil pipes must be completely tight.

In the vacuum systems (fig. 10) the return line should terminate within the oil tank at the same level as the suction line. In this case a non-return valve is not required. Should however the return line arrive over the fuel level, a non-return valve is required.

This solution however is less safe than previous one, due to the possibility of leakage of the valve.

| H meters | L meters | |
|----------|----------|-----------|
| | ø i 8 mm | ø i 10 mm |
| 0 | 35 | 100 |
| 0.5 | 30 | 100 |
| 1 | 25 | 100 |
| 1.5 | 20 | 90 |
| 2 | 15 | 70 |
| 3 | 8 | 30 |
| 3.5 | 6 | 20 |

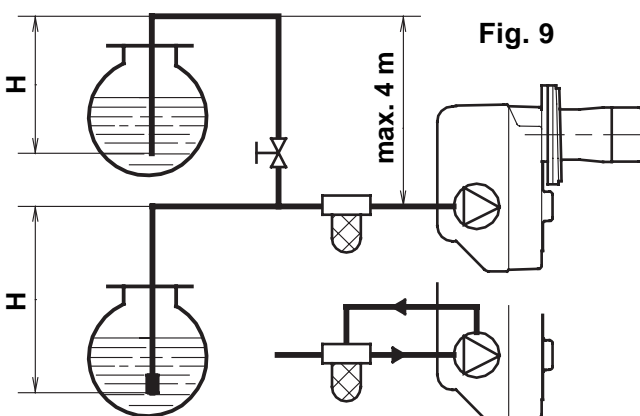


Fig. 9

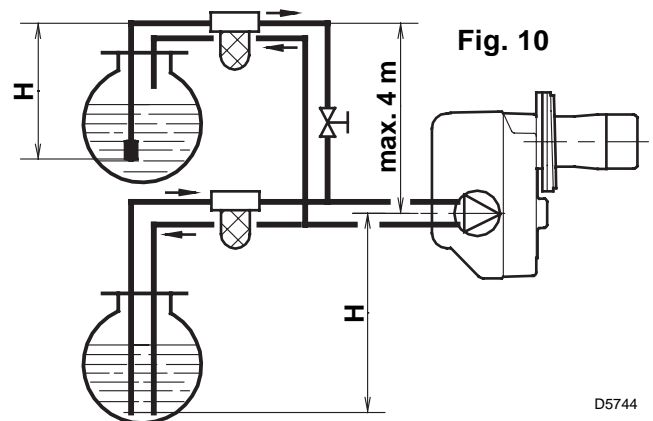


Fig. 10

D5744

It is necessary to install a filter on the fuel supply line.

H = difference of level;

L = max. length of the suction line;

I. D. = internal diameter of the oil pipes.

4. WORKING

4.1 COMBUSTION ADJUSTMENT

In conformity with Efficiency Directive 92/42/EEC the application of the burner on the boiler, adjustment and testing must be carried out observing the instruction manual of the boiler, including verification of the CO and CO₂ concentration in the flue gases, their temperatures and the average temperature of the water in the boiler.

To suit the required appliance output, choose the proper nozzle and adjust the pump pressure, the setting of the combustion head, and the air damper opening in accordance with the following schedule.

The values shown in the table are measured on a CEN boiler (as per EN 267).

They refer to 12.5% CO₂ at sea level and with light oil and room temperature of 20 °C.

| Nozzle | | Pump pressure | | Burner output | | Comb. head adjustment | Air damper adjustment | |
|--------|-------|---------------|-----------|---------------|-----------|-----------------------|-----------------------|-----------|
| | | bar | | kg/h ± 4% | | | 1st stage | 2nd stage |
| GPH | Angle | 1st stage | 2nd stage | 1st stage | 2nd stage | Set-point | Set-point | Set-point |
| 1.50 | 60° | 9 | 14 | 5.2 | 6.5 | 0 | 0.2 | 0.5 |
| 1.75 | 60° | 9 | 14 | 6.1 | 7.6 | 0.5 | 0.25 | 1.0 |
| 2.00 | 60° | 9 | 14 | 7.0 | 8.7 | 1.5 | 0.4 | 1.1 |
| 2.25 | 60° | 9 | 14 | 7.8 | 9.8 | 2.5 | 0.5 | 1.5 |
| 2.50 | 60° | 9 | 14 | 8.7 | 10.8 | 3.5 | 0.6 | 2.0 |
| 3.00 | 60° | 9 | 14 | 10.4 | 13.0 | 5.0 | 0.8 | 3.0 |
| 3.50 | 60° | 9 | 14 | 12.2 | 15.2 | 6.0 | 1.0 | 3.9 |

4.2 RECOMMENDED NOZZLES

Monarch type R ; Delavan type W - E

Steinen type Q ; Danfoss type S

Satronic type S

TO FIT NOZZLE CARRY OUT THE FOLLOWING ACTIONS:

- Remove nozzle-holder assembly (1) after loosening screws (2) and nut (3), remove the small cables (4) from the control box and the photoresistance (5), (see fig. 12).
- Withdraw the small cables (4) from the electrodes, remove the diffuser disc-holder assembly (8) from the nozzle-holder assembly (1) after loosening screw (3, fig. 13, page 7).
- **Screw the nozzle (9) correctly and tighten it as shown in figure 12.**

ATTENTION

During the reassembly of the nozzle-holder assembly screw the nut (3) as shown in the figure below.

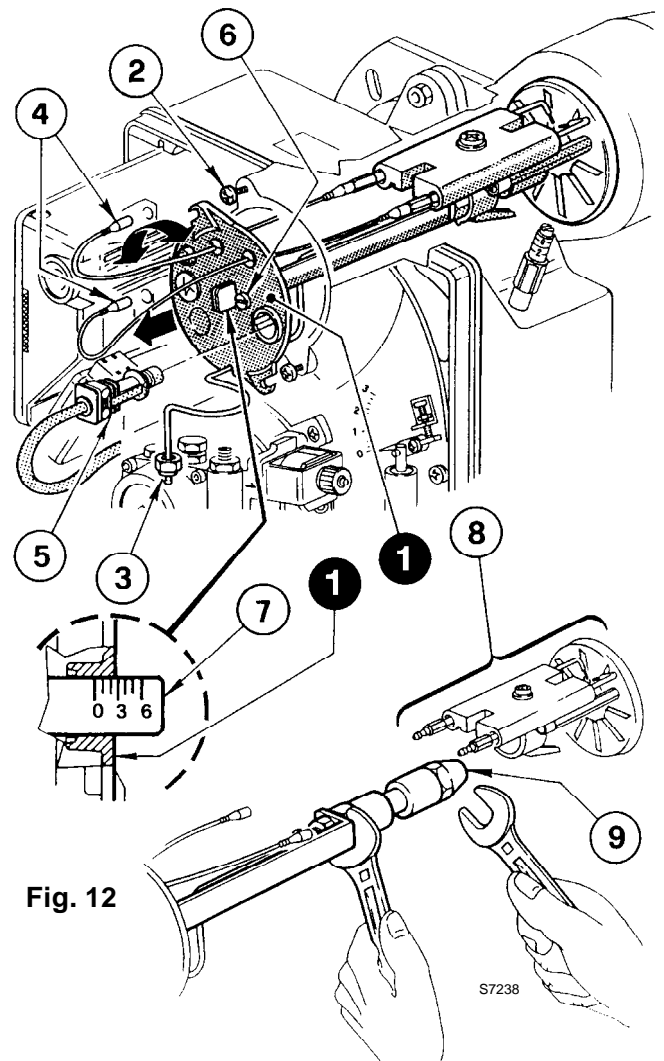
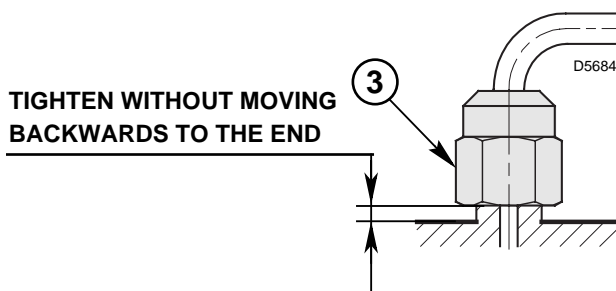


Fig. 12

S7238

4.3 COMBUSTION HEAD SETTING (see fig. 12, page 6)

It depends on the output of the burner and is carried out by rotating clockwise or counterclockwise the setting screw (6) until the set-point marked on the regulating rod (7) is level with the outside plane of the nozzle-holder assembly (1).

► In the sketch the combustion head is set for an output of 2.25 GPH at 15 bar.

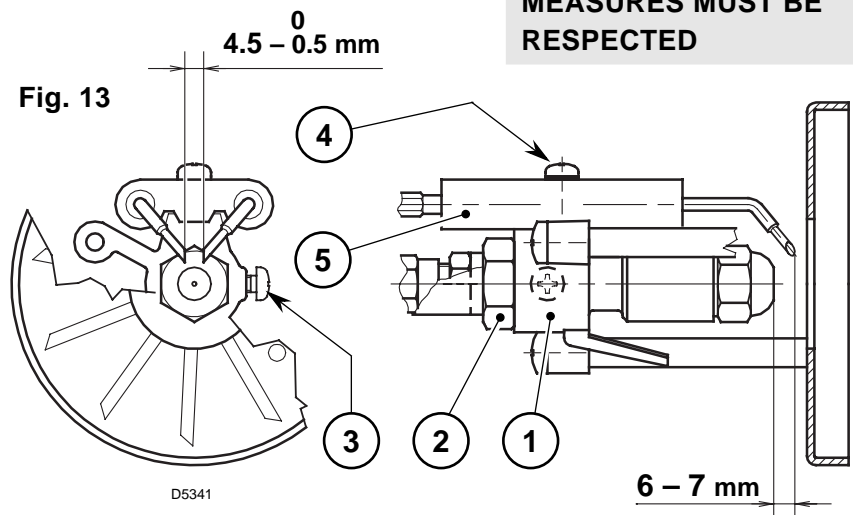
The set-point **2.5** of the regulating rod is at the same level with the outside plane of the nozzle-holder assembly as shown in the schedule.

4.4 ELECTRODES ADJUSTMENT (see fig. 13)

ATTENTION

Lean the diffuser disc-holder assembly (1) on the nozzle-holder (2) and lock it by screw (3). For prospective adjustments loosen screw (4) and move the electrodes assembly (5).

To have access to the electrodes carry out operation as described in chapter 4.2 (page 6) "RECOMMENDED NOZZLES".



4.5 PUMP PRESSURE AND AIR OUTPUT

■ 1st STAGE ADJUSTMENT

ADJUSTMENT OF AIR SHUTTER:

Unloosen the nut (1), turn the screw (2) until the indicator (3) reaches the position desired. Then lock the nut (1), (see fig. 14).

PRESSURE REGULATION:

This is set at 9 bar at the factory.

Should it be necessary to re-set or alter such pressure, this can be done, by adjusting screw (7).

The pressure gauge must be mounted in place of cap (8), (see fig. 15).

■ 2nd STAGE ADJUSTMENT

ADJUSTMENT OF AIR SHUTTER:

Unloosen the nut (4), turn the screw (5) until the indicator (3) reaches the position desired.

Then lock the nut (4), (see fig. 14).

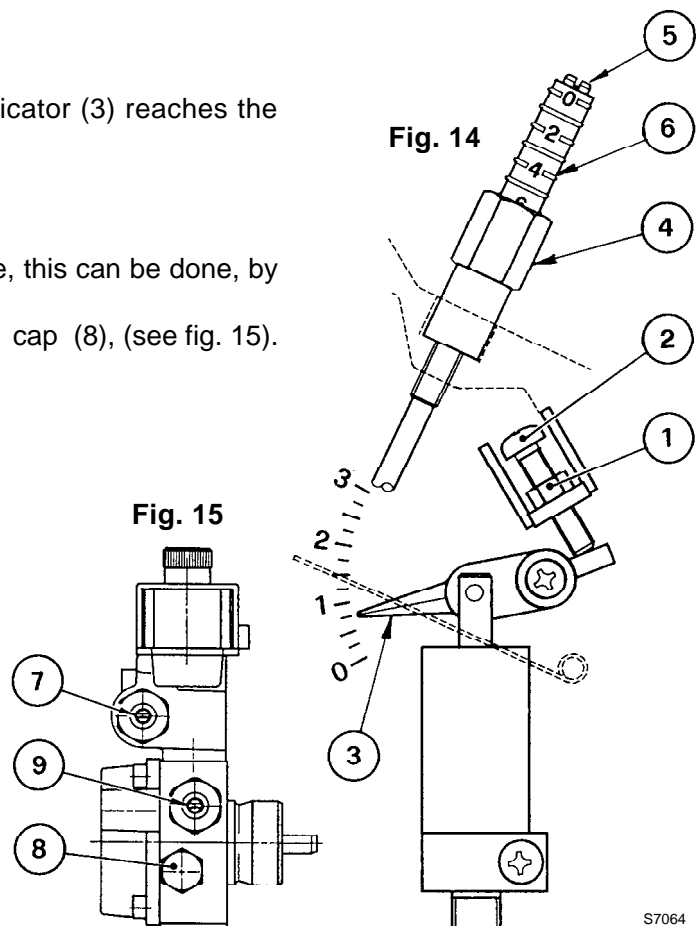
PRESSURE REGULATION:

This is set at 15 bar at the factory.

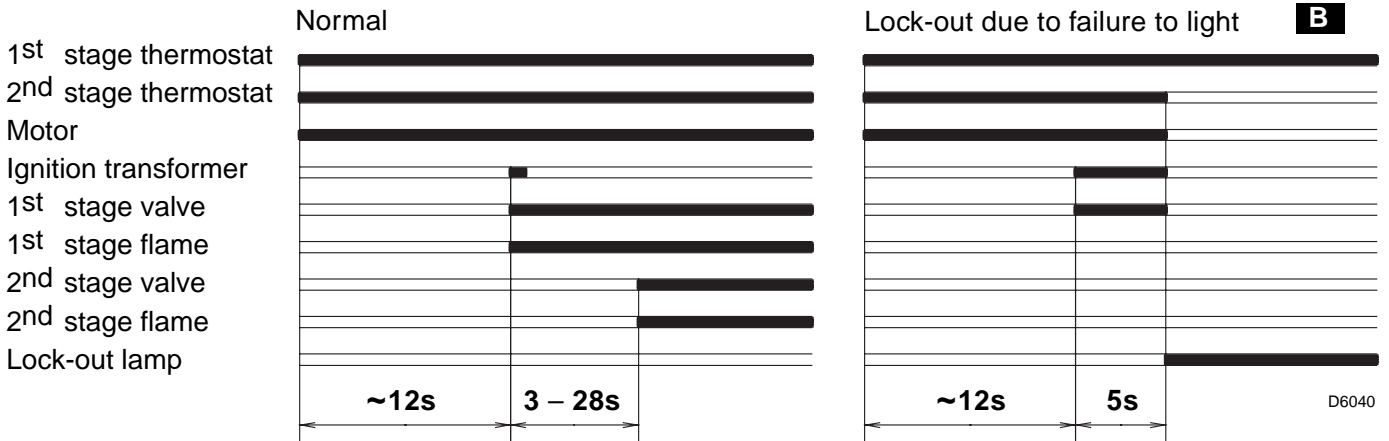
Should it be necessary to re-set or alter such pressure, this can be done, by adjusting screw (9).

The pressure gauge must be mounted in place of cap (8), (see fig. 15).

When burner shuts down the air damper automatically closes till a **max. chimney depressure of 0,5 mbar.**



4.6 BURNER START-UP CYCLE



B Lock out is indicated by a lamp on the control box (4, fig. 1, page 1).

5. MAINTENANCE

The burner requires periodic maintenance carried out by a qualified and authorised technician **in conformity with legislation and local standards**.

Maintenance is essential for the reliability of the burner, avoiding the excessive consumption of fuel and consequent pollution.

Before carrying out any cleaning or control always first switch off the electrical supply to the burner acting on the main switch of the system.

THE BASIC CHECKS ARE:

- Check that there are not obstructions or dents in the supply or return oil pipes.
- Clean the filter in the oil suction line and in the pump.
- Clean the photoresistance, (8, fig. 1, page 1).
- Check for correct fuel consumption.
- Replace the nozzle (see fig. 12, page 6) and check the correct position of electrodes (fig. 13, page 7).
- Clean the combustion head in the fuel exit area, on the diffuser disc.
- Leave the burner working without interruptions for 10 min. and check the right settings at 1st and 2nd stage of all components stated in this manual. **Then carry out a combustion check verifying:**
 - Smoke temperature at the chimney;
 - Content of CO₂ (%);
 - Content of CO (ppm);
 - Smoke value according to opacity smokes index according to Bacharach scale

6. FAULTS / SOLUTIONS

Here below you can find some causes and the possible solutions for problems that could cause a failure to start or a bad working of the burner.

A fault usually makes the lock-out lamp light which is situated inside the reset button of the control box (4, fig. 1, page 1).

When lock out lamp lights the burner will attempt to light only after pushing the reset button. After this if the burner functions correctly, the lock-out can be attributed to a temporary fault.

If however the lock out continues the cause must be determined and the solution found.

| FAULTS | POSSIBLE CAUSES | SOLUTION |
|--|--|---|
| The burner doesn't start when the limit thermostat closes. | Lack of electrical supply. | Check presence of voltage in the L1 - N clamps of the 7 pin plug. |
| | | Check the conditions of the fuses. |
| | | Check that safety thermostat is not lock out. |
| | The photoresistance sees false light. | Eliminate the light. |
| | Thermostats are faulty. | Replace them. |
| Burner runs normally in the prepurge and ignition cycle and locks out after 5 seconds ca. | The connections in the control box are wrongly inserted. | Check and connect completely all the plugs. |
| | The photoresistance is dirty. | Clear it. |
| | The photoresistance is defective | Change it. |
| | Flame moves away or fails. | Check pressure and output of the fuel. |
| | | Check air output. |
| | | Change nozzle. |
| Check the coil of solenoid valve 1 st stage. | | |
| Burner starts with an ignition delay. | The ignition electrodes are wrongly positioned. | Adjust them according to the instructions of this manual. |
| | Air output is too high. | Set the air output according to the instructions of this manual. |
| | Nozzle dirty or worn. | Replace it. |

WARNING:

The manufacturer cannot accept responsibility for any damage to persons, animals or property due to error in installation or in the burner adjustment, or due to improper or unreasonable use or non observance of the technical instruction enclosed with the burner, or due to the intervention of unqualified personnel.